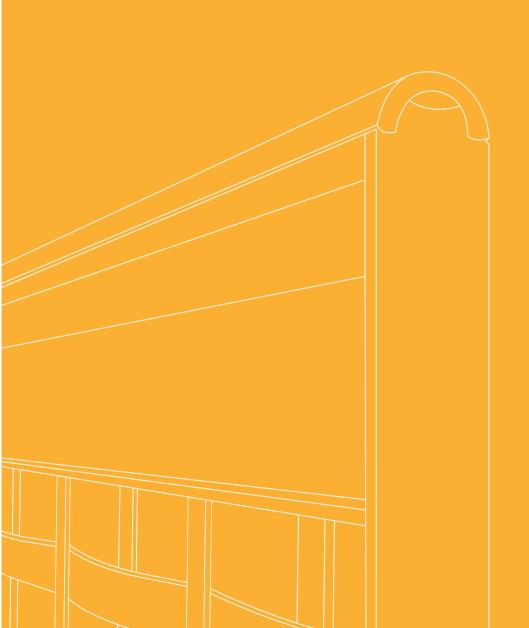


MANUFACTURERS OF PLAITED GRILLE AND APPLICATIONS FOR ARCHITECTURE AND URBAN DESIGN

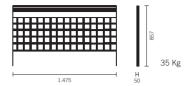


URBAN RAILINGS

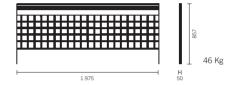
BT series	BTL / BTL-L Models BTA N / BTA N-L Models BTS / BTS-L Models BTV / BTV-L Models BTQ Model	16 18 20 22 24
BP series	BPA N / BPA N-L Models BPS / BPS-L Models BPV / BPV-L Models BPQ Model	26 28 30 32
Models and series		34
System features		36
echnical features of the system		38
standards and specifications		40



Frame Ref.: BTL



Frame Ref.: BTL-L



Pitch between flat bar axes: 94 x 94 mm

Woven flat bar: 25 x 6 mm Free opening: 69 x 69 mm

Measurements in mm.

Root Ref.: PBR

Root for fitting.

Root Ref.: PBF

Anchorage base for screwing onto the slab edge.

Root Ref.: PBT Anchorage for screwing onto the floor.





 $^{^{\}star}\text{Total}$ height of the installed railing: 0,875 m.

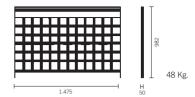


BT Series / BTA N / BTA N-L Models

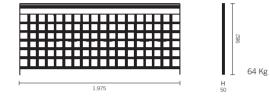


^{*}Total height of the installed railing: 1 m.

Frame Ref.: BTA N



Frame Ref.: BTA N-L



Pitch between flat bar axes: 125 x 125 mm Woven flat bar: 35 x 6 mm Free opening: 90 x 90 mm

Measurements in mm.

Root Ref.: PBR

Root for fitting.

Root Ref.: PBF

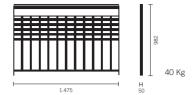
Anchorage base for screwing onto the slab edge.

Root Ref.: PBT Anchorage for screwing onto the floor.

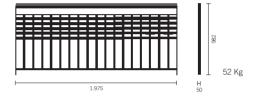




Frame Ref.: BTS



Frame Ref.: BTS-L



Pitch between flat bar axes: 125×68 mm Woven flat bar: 35×6 mm / 25×6 mm Free opening: 100×33 mm

Measurements in mm.

Root Ref.: PBR

Root for fitting.

Root Ref.: PBF
Anchorage base for screwing onto the slab edge.

Root Ref.: PBT
Anchorage for screwing onto the floor.

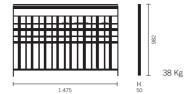




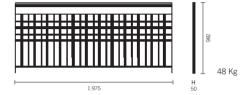
^{*}Total height of the installed railing: 1 m.



Frame Ref.: BTV



Frame Ref.: BTV-L



Pitch between flat bar axes: 104 x 84 mm Woven flat bar: 35 x 4 mm / 16 x 6 mm

Free opening: variable

Measurements in mm.

Root Ref.: PBR

Root for fitting.

Root Ref.: PBF
Anchorage base for screwing onto the slab edge.

Root Ref.: PBT
Anchorage for screwing onto the floor.

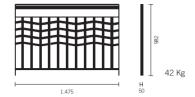


^{*}Total height of the installed railing: 1 m.



BT Series / BTQ Model

Frame Ref.: BTQ



Pitch between flat bar axes: 125 x 94 mm Woven flat bar: 30 x 6 mm Free opening: 95 x 64 mm

Measurements in mm.

Root Ref.: PBR Root for fitting.



Root Ref.: PBF

Anchorage base for screwing onto the slab edge.



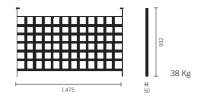
Root Ref.: PBT
Anchorage for screwing onto the floor.



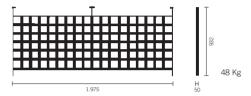
^{*}Total height of the installed railing: 1 m.



Frame Ref.: BPA N



Frame Ref.: BPA N-L



Pitch between flat bar axes: 125 x 125 mm

Woven flat bar: 35 x 6 mm Free opening: 90 x 90 mm

Measurements in mm.

Handrail

Ref.: P-LAC, P-INOX, PM-IROK, PM-CAST

Handrail made of wood or stainless steel.

± ø50 (Consult páge 37)

Root Ref.: PBR

Root for fitting.



Root Ref.: PBF

Anchorage base for screwing onto the slab edge.



Root Ref.: PBT

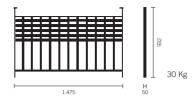


^{*}Total height of the installed railing: $1\ \mathrm{m}.$

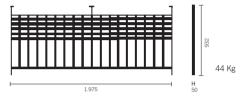


*Total height of the installed railing: $1\ \mbox{m}.$

Frame Ref.: BPS



Frame Ref.: BPS-L



Pitch between flat bar axes: 125 x 68 mm Woven flat bar: 35 x 6 mm / 25 x 6 mm

Free opening: 100 x 33 mm

Measurements in mm.

Handrail

Ref.: P-LAC, P-INOX, PM-IROK, PM-CAST

Handrail made of wood or stainless steel.

 \pm ø50 (Consult page 37)

Root Ref.: PBR

Root for fitting.



Root Ref.: PBF

Anchorage base for screwing onto the slab edge.



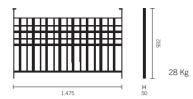
Root Ref.: PBT



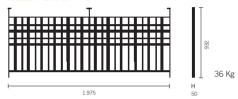


*Total height of the installed railing: 1 m.

Frame Ref.: BPV



Frame Ref.: BPV-L



Pitch between flat bar axes: 104 x 84 mm Woven flat bar: 35 x 4 mm / 16 x 6 mm

Free opening: variable

Measurements in mm.

Handrail

Ref.: P-LAC, P-INOX, PM-IROK, PM-CAST

Handrail made of wood or stainless steel.

= ø50 (Consult page 37)

Root Ref.: PBR Root for fitting.



Root Ref.: PBF

Anchorage base for screwing onto the slab edge.



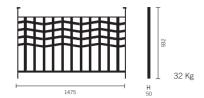
Root Ref.: PBT





BP Series / BPQ Models

Frame Ref.: BPQ



Pitch between flat bar axes: 125 x 94 mm Woven flat bar: 30 x 6 mm Free opening: 95 x 64 mm

Measurements in mm.

Handrail

Ref.: P-LAC, P-INOX, PM-IROK, PM-CAST

Handrail made of wood or stainless steel.

± ø50 (Consult page 37)

Root Ref.: PBR

Root for fitting.

Root Ref.: PBF Anchorage base for screwing onto the slab edge.





^{*}Total height of the installed railing: 1 m.



BT Series

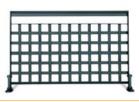
The railings consist of independent sections and integrated handrail in the frame.



BTL Model



BTA N Model



BTS Model

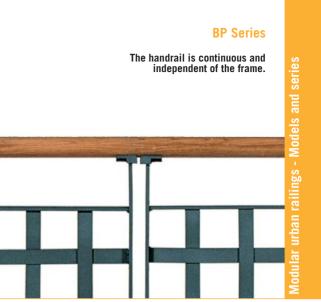


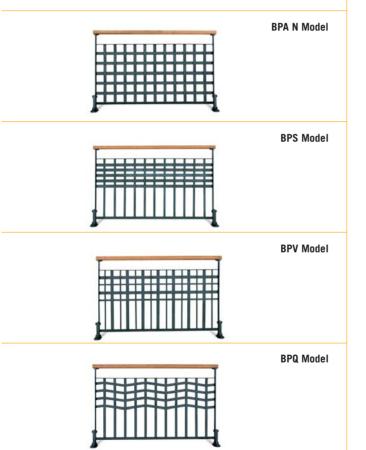
BTV Model



BTQ Model







System features

Handrail BT series

Integrated high-resistance handrail. Solid profile. Half round profile, 8mm thick, of hot rolled steel reinforced by solid band 60x5mm. Resistant to strain and oxidation. Without visible welding.

Surface protection
Dúplex system according to standard
UNE-EN 13438. Hot dip galvanized >70 µm thick. Standard UNE-EN ISO 1461. Acid degreasing. Amorphous phosphate. Polyester-powder paint >70 µm thick. High quality.

Independent frame of the anchorage base. The screen is made of plaited grille, and it is firmly fastened to the frame.

Screws

Standard screws protected by security caps. Security caps

Security caps are elements which hide the screws providing anti-vandalism protection.

Anchorage bases

Independent elements adaptable to the different irregularities and unevenness of the floor or curved designs.



System features / Accessories



Handrail BP series

The BP series offer independent handrails of steel, stainless steel, Iroko wood and Chestnut tree wood.

Materials of the handrail



Galvanized steel with wrought iron finish. Colours: white, ferrite, red tile, green, steel grey and black wrought iron.



Ref.: P-INOX Stainless steel.



Ref.: PM-IROK

Iroko wood.



Chestnut tree wood.

Solid elements

All the elements are solid. There are no pipes or profiles of cold rolled steel.

- Handrail for disabled people

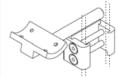
 Continuous handrail adaptable to every series and models of urban handrails.

 Standard supports for horizontal plane and special for vertical plane.

 Different materials: Stainless steel, wood, etc.

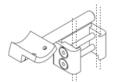
Central support Ref.: SPM-C

Galvanized and lacquered

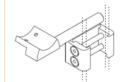


Left side support Ref.: SPM-L-IZQ

Galvanized and lacquered



Right side support Ref.: SPM-L-DCHA Galvanized and lacquered



Technical features of the system

Modulation - Laying out

1500mm and 2000mm to the axes of the anchorage base.

BT Series		
Model	1.500 mm	2.000 mm
BTL	•	•
BTA N	•	•
BTS	•	•
BTV	•	•
BTQ	•	

BP Series		
Model	1.500 mm	2.000 mm
BPA N	•	•
BPS	•	•
BPV	•	•
BPQ	•	

It is necessary to reserve 100mm, from the axe of the end base, at the ends of sections.

*For especial modulations, please consult our Technical Office.

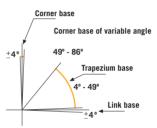
Adaptation to curves

Straight frames and standard anchorage bases for designs with a greater radius of 15m, making the most of 4° tolerance in every anchorage base.

Anchorage bases of trapezium sections made to measure to adapt themselves to curved designs with straight standard frames.

Special curved frames, minimum radius 1,5m and the desired length.

Angular gaps of the usage of the different sorts of bases:



Deviation assumed according to the sort of base or ideal size of railings:

· Corner base	K = 90°
· Corner base of variable angle	$K = 49^{\circ} - 86^{\circ}$
· Trapezium base	$K = 4^{\circ} - 49^{\circ}$
· Link hase	K < 4°



Corner base.

Link trapezium base for adaptation to curves.



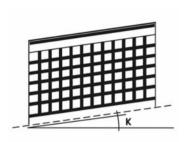


Adaptation to slopes

The transverse elements of the railing frame (parallel to the floor) are adapted to slopes forming a variable angle (30° maximum) together with the vertical elements.

Suitable for continuous slopes and sloping sections.

Useful to solve slopes and steps.



Types of installation

Removable:

- •The anchorage plate is screwed onto the floor
- •The frames and the anchorage plates are removable

Half-removable:

- •The anchorage plate is Embedded in concrete
- •Only the railing frames are removable

Types of anchorage



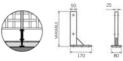


PBT series Anchorage for screwing onto the floor.









PBM series Anchorage base made to measure for screwing onto the slab.

PBC series Anchorage base made to measure for screwing onto the slab edge.





PBF series Anchorage base for screwing onto the slab edge.





PBR series Root fixed: Embedded in concrete

All the anchorage bases are made of plates 10mm thick and solid rods of 50x25mm.

Screws and caps

Standard elements for the right fastening of the railing frames to the anchorage bases and for the right fastening of the anchorage bases to the floor or slab.

Protected by security caps, machining in steel, they provide anti-vandalism protection. This element can be made of stainless steel or zinc coated iron, but always treated and keeping the same finish as the rest of the elements.



Ref.: TTR-M12-E

Union between elements. Link.



Ref.: TTR-M12-R

Union between elements. Finish.



Ref.: TTR-M12-C

Union between elements. Trapezium link.



Ref.: TTM-M10

Fastening to the floor (concrete).

Materials

All the materials are solid hot rolled profiles of ACERO CALIDAD S-275-JR UNE-EN 10025.

Corrosion-resistant treatment and finishes

Channel of fluids

Inner galvanization of the overlapped surfaces. A channel allows the evacuation of gases and the penetration of zinc in the overlapping chamber.

Treatment

Dúplex system according to the standard UNE-EN 13438. High anti-oxidation protection thanks to a process of hot dip galvanization. Treatments of degreasing and phosphate. Polyester-powder paint (ferrotextured paint) and furnace dried. Maximum adherence of the surface coating.

- -Corrosion-resistance treatment Hot dip galvanization by immersion.
 - Minimum thickness of the zinc coating: 70 µm.
 - · Standard UNE-EN ISO 1461.
- -Adherence treatment Acid degreasing. Amorphous phosphate.
- -Surface treatment Polyester-powder paint (>70µm). High quality and optimum performance.

Ferro textured polyester in six colours: white, ferrite, red tile, green, steel grey and black wrought iron.

Wood

The handrail is made of Iroko wood or Chestnut tree wood. Three layers of gluing, brushing and working have been applied.

Treatment

Application of Lasur, or substitutes, using Long oil alkyd resin, thixotropic resin and pigments of transparent solid colours which are light and weather resistant and absorb the ultraviolet radiation. They provide also biocidal components against xylophages to the wood.

Standard

General standards of the product

· EXCELLENT according to standards:

UNE 85238 "Railings. Test Methods" UNE 85240 "Rails. Classification"

· UNE 85237 "Railings. Definitions. Terminology. General security conditions"

Anchorage and installation

Anchorage basis and security screws (stainless steel or zinc coating) according to standard UNE 85239 "Railings. Cross section design of elements. Anchorage features. Supply and installation conditions".



LINEAL BALCONIES

OTHER MODELS

Features of the system

Standards and specifications

Models		
	BAL-ROT V BAL-ROT B BAL-ROT S BAL-ROT R	40 40 50 50
LINEAL PAI	RAPETS	
Models		
	BAL-ROT V-A60 BAL-ROT B-A60 BAL-ROT S-A60 BAL-ROT R-A60	54 54 51 51

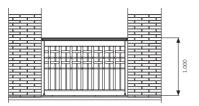
56

58

60



Ref. BAL-ROT V



Reference of Trenza Metal grille included: B 94 16 35 - TH

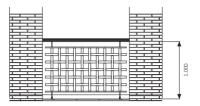
Includes:

BAL-ROT ball and socket joints Screws for fastening Packaging for protection in the building site





Ref. BAL-ROT B



Reference of Trenza Metal grille included: 125 35 6

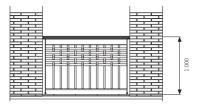
Includes:

BAL-ROT ball and socket joints Screws for fastening Packaging for protection in the building site





Ref. BAL-ROT S



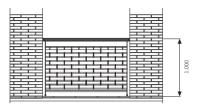
Reference of Trenza Metal grille included: SV 68 125 25 35

Includes:

BAL-ROT ball and socket joints Screws for fastening Packaging for protection in the building site



Ref. BAL-ROT R



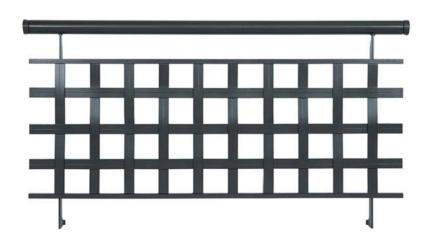
Reference of Trenza Metal grille included: 68 125 50 R10

Includes:

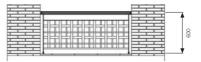
BAL-ROT ball and socket joints Screws for fastening Packaging for protection in the building site







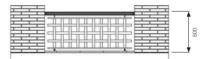
Ref. BAL-ROT V-A60



Includes:

BAL-ROT ball and socket joints Screws for fastening Packaging for protection in the building site

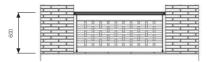
Ref. BAL-ROT B-A60



Includes:

BAL-ROT ball and socket joints Screws for fastening Packaging for protection in the building site

Ref. BAL-ROT S-A60

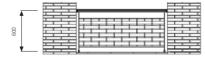


Includes:

BAL-ROT ball and socket joints
Screws for fastening
Packaging for protection in the building site



Ref. BAL-ROT R-A60



Includes:
BAL-ROT ball and socket joints
Screws for fastening
Packaging for protection in the building site



Other models

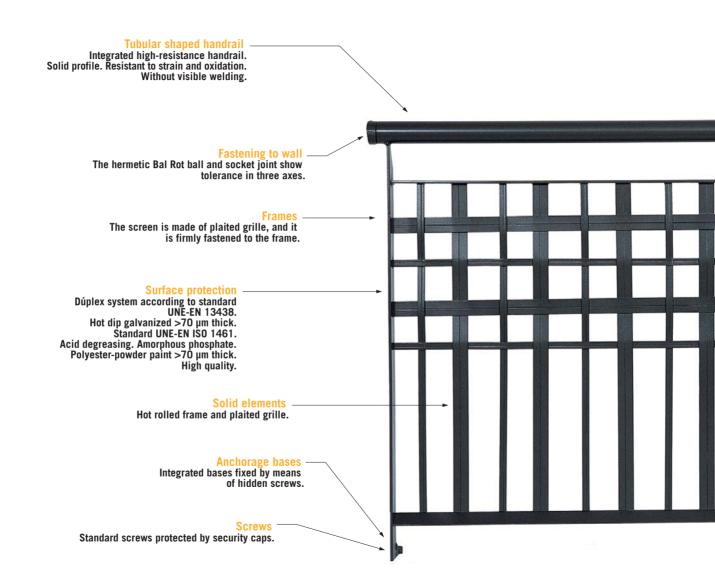
Other models

Please consult our Technical Office if you are interested in balconies and parapets with other models of plaited grille.





Features of the system



Lineal balconies / parapets

Features of the BAL-ROT system

The BAL-ROT system provides maximum security and it allows a fast assembly after the finished building works. Versatility, adaptability and resistance in a product that the customer receives totally finished, equipped with the accessories for assembly and fastening, made to measure, packed and ready to install without need for qualified workers.







Move the ball and socket joint linearly to adapt to the opening. Turn to find the optimum fastening point.

The Bal Rot ball and socket joint is the key of the anchorage system. It is a kind of hermetic telescopic anchor for tubular handrails that provide two advantages:

- Longitudinal tolerance

It allows avoiding measure mistakes or unevenness of the wall.







- Freedom to set the anchor

It allows avoiding the brick slots and finding the most resistant point, etc.







BAL-ROT hall and socket joint
The key of the anchorage system.
Without building work and without welding.



Materials

All the materials are solid hot rolled profiles of ACERO CALIDAD S-275-JR UNE-EN 10025.

Corrosion-resistant treatment and finishes

Channel of fluids

Inner galvanization of the overlapped surfaces. A channel allows the evacuation of gases and the penetration of zinc in the overlapping chamber.

Treatment

Dúplex system according to the standard UNE-EN 13438. High anti-oxidation protection thanks to a process of hot dip galvanization. Treatments of degreasing and phosphate. Polyester-powder paint (ferrotextured paint) and furnace dried. Maximum adherence of the surface coating.

- -Corrosion-resistance treatment Hot dip galvanization by immersion.
 - Minimum thickness of the zinc coating: 70 um.
 - · Standard UNE-EN ISO 1461.
- -Adherence treatment Acid degreasing. Amorphous phosphate.
- -Surface treatment Polyester-powder paint (>70µm). High quality and optimum performance.

Ferro textured polyester in six colours: white, ferrite, red tile, green, steel grey and black wrought iron.

Standard

General standards of the product

· EXCELLENT according to standards:

UNE 85238 "Railings. Test Methods" UNE 85240 "Rails. Classification"

• UNE 85237 "Railings. Definitions. Terminology. General security conditions"

Anchorage and installation

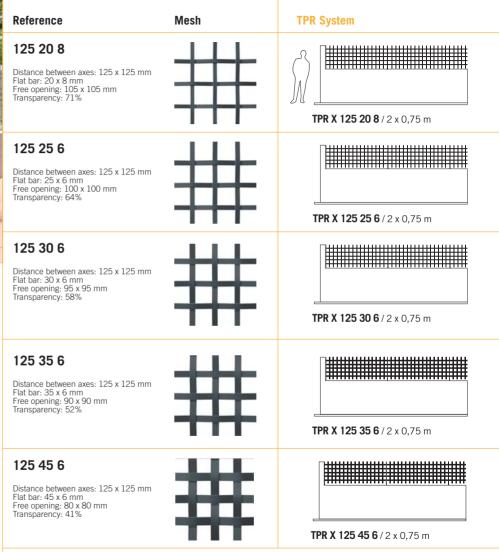
Anchorage basis and security screws (stainless steel or zinc coating) according to standard UNE 85239 "Railings. Cross section design of elements. Anchorage features. Supply and installation conditions".

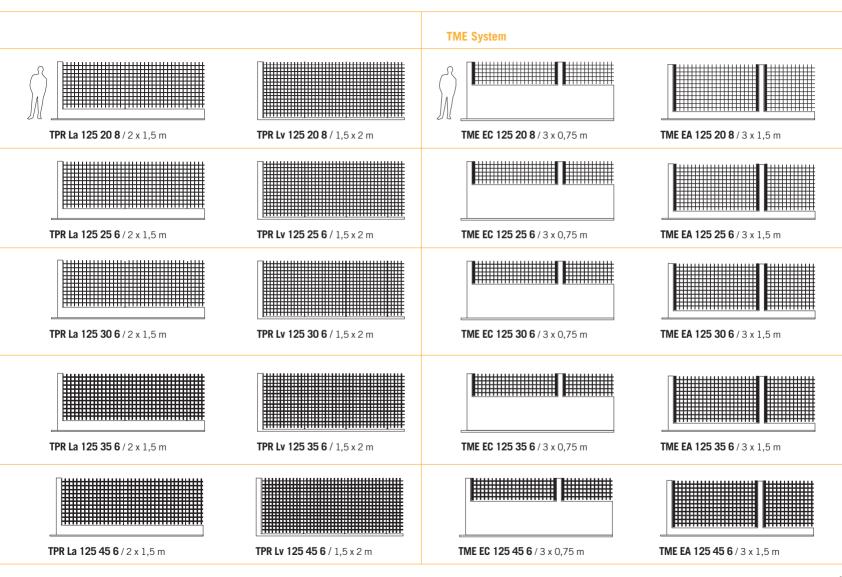
MODULAR FENCING

Models	Basic Series Decó Series Thematic Series	62 66 70
Systems		
	TPR Systems TME Systems	80 81
Standards	and specifications	82









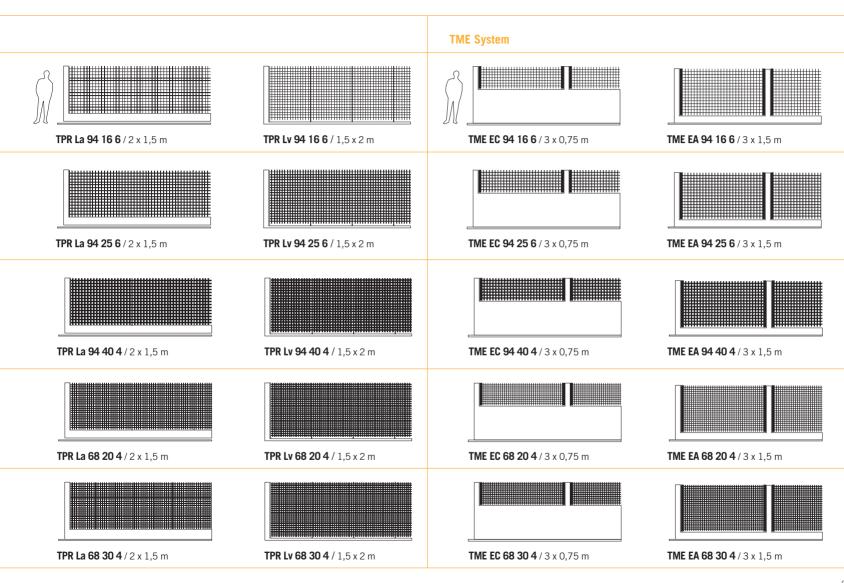
Series

Basic 8



Reference Mesh **TPR System** 94 16 6 Distance between axes: 94 x 94 mm. Flat bar: 16 x 6 mm.
Free opening: 78 x 78 mm.
Transparency: 69% **TPR X 94 16 6** / 2 x 0,75 m 94 25 6 Distance between axes: 94 x 94 mm Flat bar: 25 x 6 mm Free opening: 69 x 69 mm Transparency: 54% TPR X 94 25 6 / 2 x 0.75 m 94 40 4 Distance between axes: 94 x 94 mm Flat bar: 40 x 4 mm Free opening: 54 x 54 mm Transparency: 33% **TPR X 94 40 4** / 2 x 0.75 m 68 20 4 Distance between axes: 68 x 68 mm Flat bar: 20 x 4 mm Free opening: 48 x 48 mm Transparency: 50% **TPR X 68 20 4** / 2 x 0.75 m 68 30 4 Distance between axes: 68 x 68 mm Flat bar: 30 x 4 mm Free opening: 38 x 38 mm Transparency: 31%

TPR X 68 30 4 / 2 x 0.75 m





Distance between axes: 125 x 68 mm Flat bar: 40 x 4 mm Free opening: 85 x 28 mm Transparency: 28%

68 125 50 30

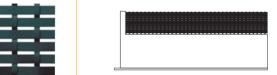
Distance between axes: 125 x 68 mm Flat bar: 50 x 4 / 30 x 4 mm Free opening: 95 x 18 mm Transparency: 20%

SV 68 125 25 35

Distance between axes: 125 x 68 mm Flat bar: 25 x 6 / 35 x 4 mm Hueco entre barras: 100 x 33 mm

Mesh

TPR X 68 125 40 4 / 2.00 x 0.75 m.

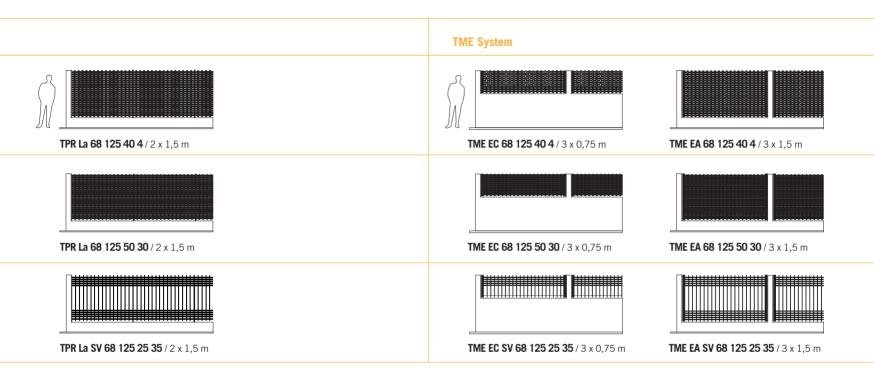


TPR System

TPR X 68 125 50 30 / 2,00 x 0,75 m.



TPR X SV 68 125 25 35 / 2,00 x 0,75 m.





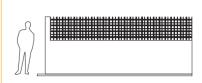
Reference

V 94 16 35 TC

Distance between axes: 104 x 84 mm
Flat bar: 35 x 4 / 16 x 6 mm
Transparency: 53%

V 94 16 35 TH

Distance between axes: 104 x 84 mm
Flat bar: 35 x 4 / 16 x 6 mm

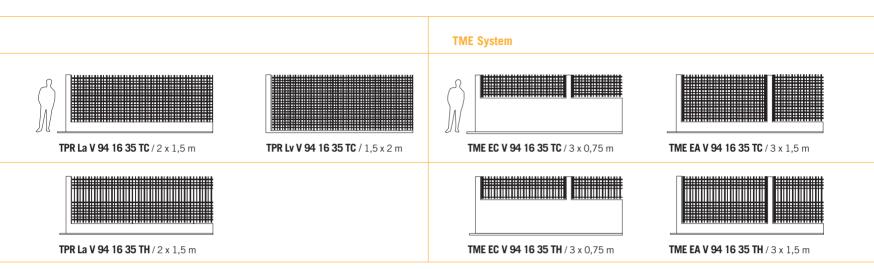


TPR System



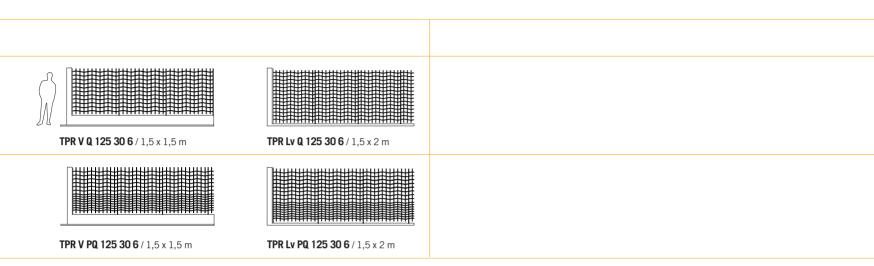


TPR X V 94 16 35 TH / 2 x 0,75 m





Reference Mesh **TPR System** Q 125 30 6 Distance between axes: 125 x 125 mm Flat bar: 30 x 6 mm Hueco libre: 95 x 95 mm Transparency: 58% **TPR C Q 125 30 6** / 1,5 x 0,75 m PQ 125 30 6 Distance between axes: 125 x 125 / 125 x 68 mm Flat bar: 30 x 6 mm **TPR C PQ 125 30 6** / 1,5 x 0,75 m

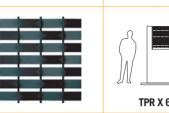




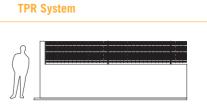
Reference

68 125 50 R10

Distance between axes: 125 x 68 mm Flat bar: 50 x 4 mm Rod.: 10 mm Free opening: 115 x 18 mm Transparency: 24%

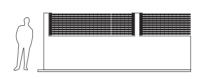


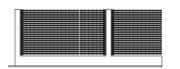
Mesh



TPR La 68 125 50 R10/2 x 1,5 m

TME System





TME EC 68 125 50 R10 / 3 x 0,75 m

TME EA 68 125 50 R10 / 3 x 1,5 m













TPR System

Continuous fencing with metallic posts.

Different models of plaited grille providing a great capacity of adaptation to the design of the building work. It provides different solutions to solve steps, curves, slopes. There are different anchorage systems available too. Two sorts of metallic links are available.

Sizes of the modules











2 x 1.5 m

1.5 x 2 m

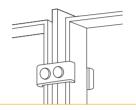
2 x 0.75 m

1.5 x 1.5 m

1.5 x 0.75 m

1-1. Standard: fastener by means of screws with security caps





1-2. Optional: fastener by means of adjustable clamps





Types of the modules



Standard





M

Framed ends

Types of the modules



Loose ends (hidden frame)



Μ Framed ends

Types of posts



Flat bar

Types of posts



Flat bar



Types of anchorage: available for all the kinds of posts.



Hollow squared section

Types of anchorage

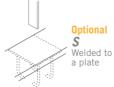


Base plated: Screwed onto the floor



Optional

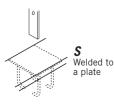
Root fixed: Embedded in concrete



Base plated: Screwed onto the floor



Root fixed: Embedded in concrete



TME System

Fencing between pilasters.

It is presented as modules with loose ends and hidden reinforcement.

They are fixed to the pilasters by means of abutments made of cast iron providing a system of adjustment.

Sizes of the modules

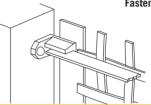


EC

3 x 1,50 m

3 x 0,75 m

Fastening by means of cast iron abutments





Free opening between pilasters



EC

3,20 x 1,50 m

3,20 x 0,75 m

Standards and specifications

Materials

All the materials are solid hot rolled profiles of ACERO CALIDAD S-275-JR UNE-EN 10025.

Corrosion-resistant treatment and finishes

Channel of fluids

Inner galvanization of the overlapped surfaces. A channel allows the evacuation of gases and the penetration of zinc in the overlapping chamber.

Treatment

Dúplex system according to the standard UNE-EN 13438. High anti-oxidation protection thanks to a process of hot dip galvanization. Treatments of degreasing and phosphate. Polyester-powder paint (ferrotextured paint) and furnace dried. Maximum adherence of the surface coating.

- -Corrosion-resistance treatment Hot dip galvanization by immersion.
 - · Minimum thickness of the zinc coating: 70 µm.
 - · Standard UNE-EN ISO 1461.
- -Adherence treatment
 Acid degreasing, Amorphous phosphate.
- -Surface treatment Polyester-powder paint (>70µm). High quality and optimum performance.

Ferro textured polyester in six colours: white, ferrite, red tile, green, steel grey and black wrought iron.



FINISH

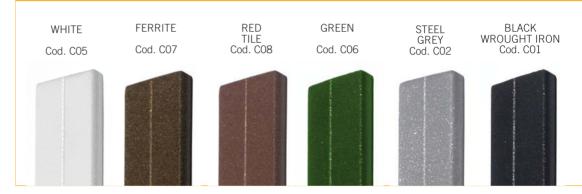
Finish

84

Outer finish à la carte.

Maximum resistance and variety of finishes of colour and texture

The Trenza Metal products are protected against corrosion by means of hot dip galvanization

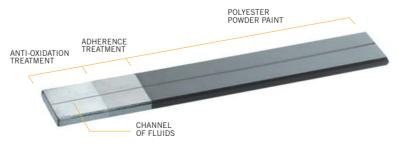


Dúplex system according to the standard UNE-EN 13438

High anti-oxidation protection thanks to a process of hot dip galvanization. Treatments of degreasing and phosphate. Polyester-powder paint (ferrotextured paint) and furnace dried. **Maximum adherence of the surface coating.**

Finish

Ferro textured polyester in six colours: white, ferrite, red tile, green, steel grey and black wrought iron.





The plaited grille is elaborated using flat bars of carbon steel.

The flat bars are provided of a **channel of fluids**, this channel allows the evacuation of gases and the penetration of zinc in the overlapping chamber. The flat bars are undergoing an **exhaustive quality control** to evaluate the protection of the hot dip galvanization. Trenza Metal applies a finish surface treatment to all their products, using **the most advanced technology** and the maximum quality available today of the market.

To apply this finish surface treatment, Trenza Metal has a **polyester-powder paint line**. In the 80 m long of their line, the material goes through four stages: **Treatment tunnel**; here the material suffers treatments of degreasing and phosphate to get Maximum adherence of the surface coating. **Drying oven, paint chamber** for polyester powder paint and finally **polymerization oven** at 200° to get an optimum finish.



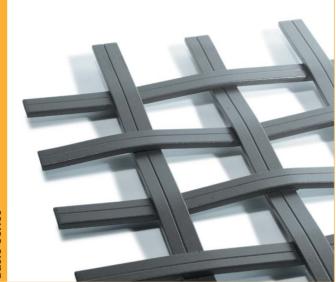
GRILLE

Models

Finishing

Basic Series	90
Decó Series	94
Thematic Series	98
	10





Ref. 125 20 8



Distance between axes: $125 \times 125 \text{ mm}$ Flat bar: $20 \times 8 \text{ mm}$ Free opening: $105 \times 105 \text{ mm}$ Transparency: 71 %

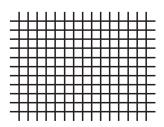
- 125

Basic series

Standard sizes:



La: 2 x 1,5 m / 56 Kg Lv: 1,5 x 2 m / 56 Kg X: 2 x 0,75 m / 27 Kg V: 1,5 x 1,5 m / 41 Kg C: 1,5 x 0,75 m / 20 Kg K: Variable



^{*}Sample according to La size

Ref. 125 25 6

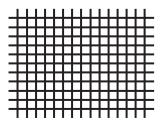


Distance between axes: $125 \times 125 \text{ mm}$ Flat bar: $25 \times 6 \text{ mm}$ Free opening: $100 \times 100 \text{ mm}$ Transparency: 64 %

Standard sizes:

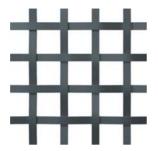


La: 2 x 1,5 m / 53 Kg Lv: 1,5 x 2 m / 53 Kg X: 2 x 0,75 m / 26 Kg V: 1,5 x 1,5 m / 39 Kg C: 1,5 x 0,75 m / 19 Kg K: Variable



*Sample according to La size

Ref. 125 30 6

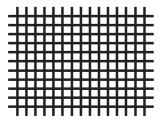


Distance between axes: 125 x 125 mm Flat bar: 30 x 6 mm Free opening: 95 x 95 mm Transparency: 58 %

Standard sizes:



La: 2 x 1,5 m / 63 Kg Lv: 1,5 x 2 m / 63 Kg X: 2 x 0,75 m / 31 Kg V: 1,5 x 1,5 m / 48 Kg C: 1,5 x 0,75 m / 22 Kg K: Variable



*Sample according to La size

Ref. 125 35 6



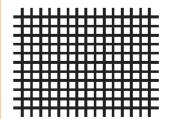
Distance between axes: 125 x 125 mm Flat bar: 35 x 6 mm

Free opening: 90 x 90 mm Transparency: 52 %

Standard sizes:

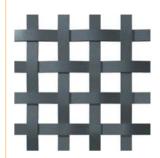


La: 2 x 1,5 m / 73 Kg Lv: 1,5 x 2 m / 73 Kg X: 2 x 0,75 m / 37 Kg V: 1,5 x 1,5 m / 55 Kg C: 1,5 x 0,75 m / 26 Kg K: Variable



*Sample according to La size

Ref. 125 45 6



Distance between axes: 125 x 125 mm

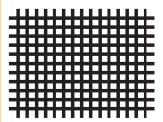
Flat bar: 45 x 6 mm

Free opening: 80 x 80 mm Transparency: 41 %

Standard sizes:



La: 2 x 1,5 m / 95 Kg Lv: 1,5 x 2 m / 95 Kg X: 2 x 0,75 m / 48 Kg V: 1,5 x 1,5 m / 71 Kg C: 1,5 x 0,75 m / 34 Kg K: Variable

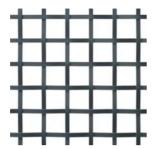


Basic Series

- 94

Basic Series

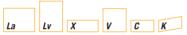
Ref. 94 16 6



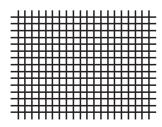
Distance between axes: 94 x 94 mm

Flat bar: 16 x 6 mm Free opening: 78 x 78 mm Transparency: 69 %

Standard sizes:

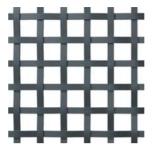


La: 1,97 x 1,5 m / 46 Kg Lv: 1,5 x 1,97 m / 46 Kg X: 1,97 x 0,75 m / 22 Kg V: 1,5 x 1,5 m / 34 Kg C: 1,5 x 0,75 m / 17 Kg K: Variable



*Sample according to La size

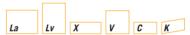
Ref. 94 25 6



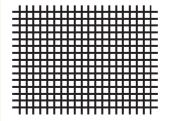
Distance between axes: 94 x 94 mm

Flat bar: 25 x 6 mm Free opening: 69 x 69 mm Transparency: 54 %

Standard sizes:

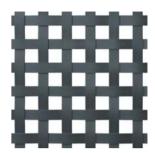


La: 1,97 x 1,5 m / 71 Kg Lv: 1,5 x 1,97 m / 71 Kg X: 1,97 x 0,75 m / 35 Kg V: 1,5 x 1,5 m / 54 Kg C: 1,5 x 0,75 m / 26 Kg K: Varjable



*Sample according to La size

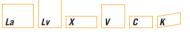
Ref. 94 40 4



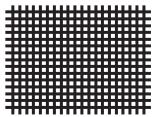
Distance between axes: 94 x 94 mm

Flat bar: 40 x 4 mm Free opening: 54 x 54 mm Transparency: 33 %

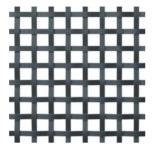
Standard sizes:



La: 1,97 x 1,5 m / 76 Kg Lv: 1,5 x 1,97 m / 76 Kg X: 1,97 x 0,75 m / 37 Kg V: 1,5 x 1,5 m / 57 Kg C: 1,5 x 0,75 m / 27 Kg K: Varjable



Ref. 68 20 4

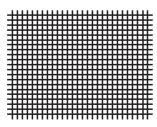


Distance between axes: 68 x 68 mm Flat bar: 20 x 4 mm Free opening: 48 x 48 mm Transparency: 50 %

Standard sizes:



La: 1,97 x 1,5 / 53 Kg Lv: 1,5 x 1,97 m / 53 Kg V: 1,5 x 1,5 m / 40 Kg C: 1,5 x 0,75 m / 20 Kg K: Variable



*Sample according to La size

Ref. 68 30 4

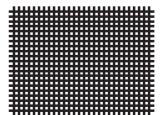


Distance between axes: $68 \times 68 \text{ mm}$ Flat bar: $30 \times 4 \text{ mm}$ Free opening: $38 \times 38 \text{ mm}$ Transparency: 31 %

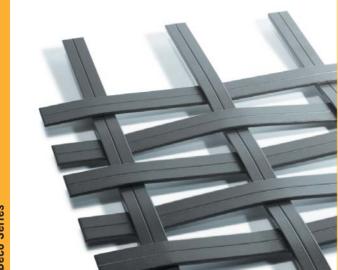
Standard sizes:



La: 1,97 x 1,5 m / 80 Kg Lv: 1,5 x 1,97 m / 80 Kg X: 1,97 x 0,75 m / 40 Kg V: 1,5 x 1,5 m / 61 Kg C: 1,5 x 0,75 m / 29 Kg K: Variable



Decó Series



Ref. 125 68 40 4

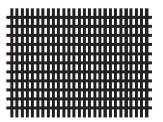


Distance between axes: 125 x 68 mm Flat bar: 40 x 4 mm Free opening: 85 x 28 mm Transparency: 28 %

Standard sizes:



La: 1,97 x 1,5 m / 80 Kg Lv: 1,5 m x 2 m / 80 Kg X: 1,97 x 0,75 m / 40 Kg V: 1,5 x 1,5 m / 60 Kg C: 1,5 x 0,75 m / 30 Kg K: Variable



^{*}Sample according to La size

Ref. 68 125 40 4

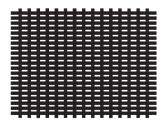


Distance between axes: 68 x 125 mm Flat bar: 40 x 4 mm Free opening: 28 x 85 mm Transparency: 28 %

Standard sizes:



La: 2 x 1,5 m / 81 Kg Lv: 1,5 x 1,97 m / 81 Kg X: 2,00 x 0,75 m / 40 Kg V: 1,5 x 1,5 m / 61 Kg C: 1,5 x 0,75 m / 30 Kg K: Variable



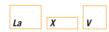
*Sample according to La size

Ref. 68 125 50 30

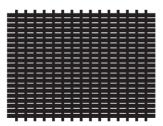


Distance between axes: $68 \times 125 \text{ mm}$ Flat bar: $50 \times 4 \text{ mm} / 30 \times 4 \text{ mm}$ Free space between bars: $18 \times 95 \text{ mm}$ Transparency: 20 %

Standard sizes:

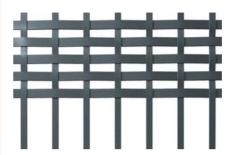


La: 2 x 1,5 m / 87 Kg **X:** 2 x 0,75 m / 44 Kg **V:** 1,5 x 1,5 m / 65 Kg



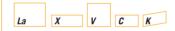
*Sample according to La size

Ref. SV 68 125 25 35

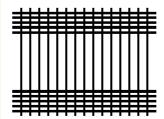


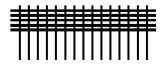
Distance between axes: $68 \times 125 \text{ mm}$ Flat bar: $25 \times 6 \text{ mm} / 35 \times 4 \text{ mm}$ Free opening between vertical flat bars: $100 \times 33 \text{ mm}$

Standard sizes:

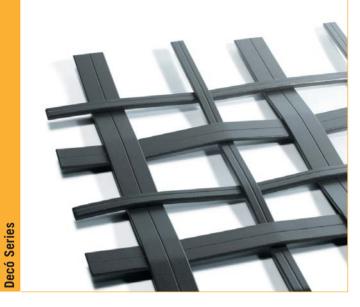


La: 2 x 1,5 m / 49 Kg X: 2 x 0,75 m / 24 Kg V: 1,5 x 1,5 m / 37 Kg C: 1,5 x 0,75 m / 18 Kg K: Variable





*Sample according to X size

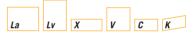


Ref. V 94 16 35 - TC

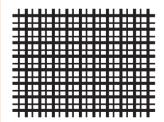


Distance between axes: 104 / 84 mm Flat bar: 16 x 6 mm / 35 x 4 mm Free opening: Irregular

Standard sizes:

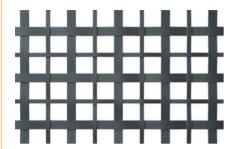


La: 1,97 x 1,5 m / 73 Kg Lv: 1,5 x 1,97 m / 73 Kg X: 1,97 x 0,75 m / 37 Kg V: 1,5 x 1,5 m / 56 Kg C: 1,5 x 0,75 m / 28 Kg K: Variable



^{*}Sample according to La size

Ref. V 94 16 35 - TH

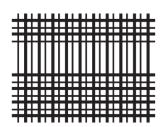


Distance between axes: 104 / 84 mm Flat bar: 16 x 6 mm / 35 x 4 mm Free opening: Irregular

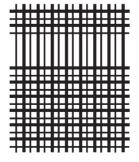
Standard sizes:



La: 1,97 x 1,5 m / 64 Kg Lv: 1,5 x 1,97 m / 69 Kg V: 1,5 x 1,5 m / 49 Kg X: 1,97 x 0,75 m / 23 Kg C: 1,5 x 0,75 m / 18 Kg K: Variable



*Sample according to La size



*Sample according to Lv size



*Sample according to X size

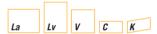


Ref. 94 RT 8

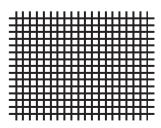


Distance between axes: $94 \times 94 \text{ mm}$ Rod: 3 de 8 mm Free opening: $70 \times 70 \text{ mm}$ Transparency: 55 %

Standard sizes:

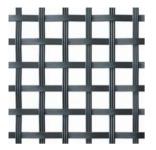


La: 1,97 x 1,5 m / 72 Kg Lv: 1,5 x 1,97 m / 72 Kg V: 1,5 x 1,5 m / 53 Kg C: 1,5 x 0,75 m / 26 Kg K: Variable



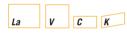
^{*}Sample according to La size

Ref. 94 R8 P25 6

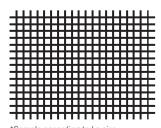


Distance between axes: 94 x 94 mm Rod: 3 de 8 mm Flat bar: 25 x 6 mm Free opening: 70 x 70 mm Transparency: 55%

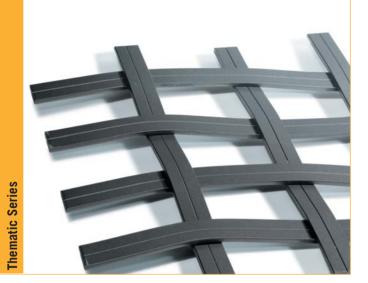
Standard sizes:



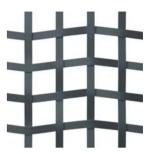
La: 1,97 x 1,5 m / 73 Kg V: 1,5 x 1,5 m / 54 Kg C: 1,5 x 0,75 m / 26 Kg K: Variable



^{*}Sample according to La size



Ref. Q 125 30 6

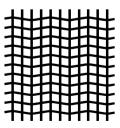


Pitch between flat bar axes: $125 \ / \ 125 \ mm$ Flat bar: $30 \ x \ 6 \ mm$ Free opening: $95 \ x \ 95 \ mm$

Standard sizes:



Lv: 1,5 x 1,97 m / 63 Kg V: 1,5 x 1,47 m / 48 Kg C: 1,5 x 0,75 m / 22 Kg K: Variable



*Sample according to V size



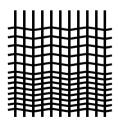
Ref. PQ 125 30 6

Pitch between flat bar axes: 125 / 68 mm Flat bar: $30 \times 6 \text{ mm}$ Free opening: $95 \times 38 \text{ mm}$

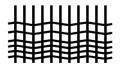
Standard sizes:



V: 1,5 x 1,47 m / 51 Kg **C:** 1,5 x 0,75 m / 26 Kg



*Sample according to V size



*Sample according to C size

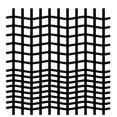
Ref. PQ 125 30 6 B

Pitch between flat bar axes: 125 / 68 mm Flat bar: $30 \times 6 \text{ mm}$ Free opening: $95 \times 38 \text{ mm}$

Standard sizes:



V: 1,5 x 1,47 m / 50 Kg





Ref. 68 125 50 R10



Distance between axes: 68 x 125 mm Flat bar: 50 x 4 mm

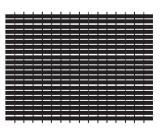
Rod: 10 mm Free space between bars: 18 x 115 mm Transparency: 24 %

Standard sizes:





La: 2 x 1,5 m / 80 Kg **X:** 2 x 0,75 m / 40 Kg **V:** 1,5 x 1,5 m / 60 Kg



^{*}Sample according to La size

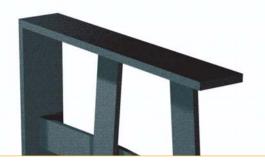


Finishing

Finishing of plaited grille

The finishing of the Trenza Metal grille is simple. It is possible to apply any kind of techniques of the metalwork: electrode welding, wire welding, cut with shear, angle grinder, circular saw, bending, etc.

As it is solid material, and its thickness is higher than 4mm, it is possible to weld to every kind of solid frames or structural pipes from 1,5mm thick obtaining an excellent result.



Frames

Trenza Metal adapts to every kind of frame. Here you can see some possibilities.

Simple Frames

Flat bar On its side



Flat



H section



Tee Section

Outwards

Inwards



Lateral





Angle section Outwards



Inwards



Solid square section



Hollow square section



Anchorage

Recercados compuestos

Angle section and frame reinforcement Of flat bar Of angle section





With double flat bar



Pipe finish



Angle section finish (weatherboard)

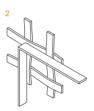


Loose ends frames

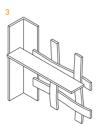
Hidden frame (reinforcement) and loose ends up and down.



Hidden frame (reinforcement) and loose ends on the four edges.



Lateral Hidden frame (reinforcement) with angles section. Loose ends up and down.

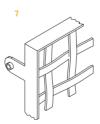


With drill hole in the frame to screw directly.

With bushing and drill hole moved from the axis of the frame to screw.

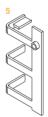


With flap, bushing and drill hole to screw.



With drill hole in the angle section to screw.

Bent frame with bushing and drill hole in the axis of the frame to screw.



With flap and drill hole to screw. Security caps are placed on the head of the screw.



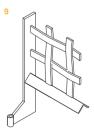
With T- bolt to fix with resin.



With anchorage plate to screw.



With gusset plate and bushing to screw onto the floor.





MANAGEMENT

Management and supply

110

Technical management.

Precise information in editable files about our products to manage your project.

- DWG Drawings
- 3D files
- Descriptive memory
- Valued units

Trenza Metal offers the building professionals free technical service



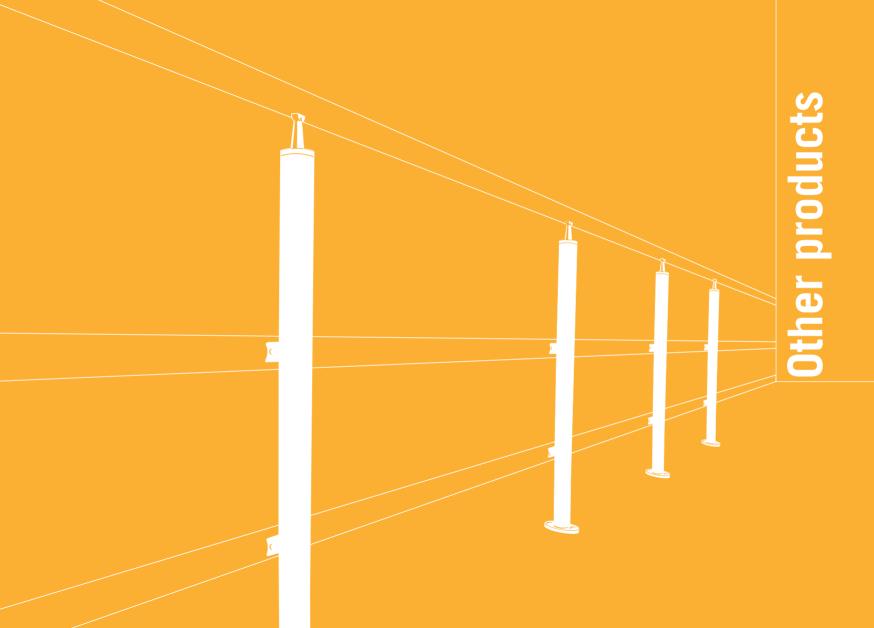
Technical Office.

Trenza Metal has a great experience of the application of its products to building works. Trenza Metal offers free technical service to architects, engineers, builders, developers, locksmiths and municipal technician. More than 4.000 installations and the reliability of our products and systems guarantee the increasing prestige of our company.



Supply

Trenza Metal packs thoroughly all its products, using the suitable protections in order to transport the material offering the maximum guaranty.



Other products



OTROS PRODUCTOS

Natural Faber®	116
ZigMetal®	118
TuhMetal®	122





New applications for architecture and urban design

Natural Faber® products.



Modular applications

Bollards Barriers





Natural Faber is a brand of street furniture and protections for building.

Natural Faber introduces the **elipso** series featuring bollards and barriers. A new concept of street furniture based on the naturalness and shape simplicity. The **elipso** series combines functionality and expression richness.





New applications for architecture, urban design and gardening

ZigMetal® products.



Modular applications

Urban railings Barriers Bollards Garden borders Wall railings Parapets



ZigMetal, product line for architecture, urban design and street furniture. These modular, functional and open systems are ready to install and guarantees high performance.

ZigMetal line is fulfilled with the manufacture of innovative urban railings, barriers, bollards, garden borders, wall railings and parapets.

As the Trenza Metal products, all the **ZigMetal** models are manufactured with hot rolled flat steel bars, but in this case the materials are not braided but folded, so that they provide movement, plasticity and freshness.



Modular systems easy to manage, install and maintain. Economic and long lasting. Hot dip galvanized and surface treatment of Polyester polymer powdered paint. Immediate supply. Technical consultancy.







Tub Metal® products.

New applications for architecture and urban design



Modular applications

Railings Fencing Handrails Balconies Parapets Partitions etc...



Tub Metal, a new system of fencing, urban railings, handrails, balconies and parapets which are made of aluminium to satisfy the aesthetic needs of the modern architecture.

Its actual and functional design is based on the simplicity and the elegance of the pure shapes, offering a wide range of configurations and styles.

Aluminium's properties and the quality of our designs turn the **Tub Metal** system into an ideal solution to create spaces with maximum solidity, safety and durability.



Glass and phenolic panels

The **Tub Metal** railings combine perfectly with glass boards and phenolic panels of different colours.





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please fill and send this request to:

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Trenza Metal catalogues and prices
ZigMetal catalogues and prices
Natural Faber catalogues and prices
☐ Tub Metal catalogues and prices



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info@trenzametal.com

Or just send this request by ordinary post to our address: Trenza Metal Área
Polígono Industrial Valcabado. Ctra. N-630, Km 272.
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Company		Activity	
Contact person		Position	
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TRENZA METAL ÁREA - EXCEPTIONAL PROJECTS

Trenza Metal Area researches constantly into new materials and techniques of manufacture to develop products and applications for architecture and urban design. Besides, Trenza Metal collaborates with architects, enginers, and designers, producing exceptional projects in steel, aluminium, polyurethane and designers, producing exceptional projects in steel, aluminium, polyurethane



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